## **Drive Motor Forklifts**

Forklift Drive Motor - MCC's or Motor Control Centersare an assembly of one section or more that have a common power bus. These have been used in the vehicle industry ever since the 1950's, since they were made use of a lot of electric motors. Today, they are utilized in different commercial and industrial applications.

In factory assembly for motor starter; motor control centers are fairly common practice. The MCC's consist of metering, variable frequency drives and programmable controllers. The MCC's are usually used in the electrical service entrance for a building. Motor control centers often are used for low voltage, 3-phase alternating current motors that vary from 230 volts to 600 volts. Medium voltage motor control centers are intended for large motors that range from 2300 volts to 15000 volts. These units use vacuum contractors for switching with separate compartments so as to achieve power control and switching.

In locations where extremely dusty or corrosive methods are happening, the motor control center can be installed in a separate airconditioned room. Usually the MCC will be positioned on the factory floor adjacent to the equipment it is controlling.

For plug-in mounting of individual motor controls, A motor control center has one or more vertical metal cabinet sections with power bus. In order to complete testing or maintenance, extremely big controllers could be bolted into place, while smaller controllers can be unplugged from the cabinet. Every motor controller consists of a solid state motor controller or a contractor, overload relays to protect the motor, fuses or circuit breakers in order to provide short-circuit protection as well as a disconnecting switch so as to isolate the motor circuit. Separate connectors enable 3-phase power to be able to enter the controller. The motor is wired to terminals situated inside the controller. Motor control centers provide wire ways for power cables and field control.

Every motor controller within a motor control center can be specified with a range of options. These choices consist of: control switches, pilot lamps, separate control transformers, extra control terminal blocks, and many types of bi-metal and solid-state overload protection relays. They also comprise various classes of types of power fuses and circuit breakers.

There are a lot of alternatives concerning delivery of MCC's to the client. They can be delivered as an engineered assembly with interlocking wiring to a central control terminal panel board or programmable controller along with internal control. Conversely, they can be provided set for the client to connect all field wiring.

Motor control centers typically sit on the floor and should have a fire-resistance rating. Fire stops may be required for cables which penetrate fire-rated walls and floors.